

HUGS AND KISSES RING USING THE BRONZE TEXTURED RINGCORE™ LINER

SUPPLIES

PMC 3 lump clay 9 grams	Liver of sulfur mixture
PMC3 slip	Bowl of water
Lavender oil	Ranger Patina color
	Verdigris
Brass RINGCORE™ Liner	

Tools

Plexiglas "snake" roller	2mm drill bit
Pointed clay shaper	Dehydrator
Small file set	Kiln and kiln shelf
Craft knife	Fine grit nail file
Micro Mesh sanding sponges	Pencil
Steel brush for rotary tool	Tongs
small paint tray	Fine tipped craft brush
Rotary tool	

THE STEPS

- 1. Make oil slip by mixing 3 drops of Lavender oil into the PMC3 slip jar using the clay shaper
- 2. Shape clay into a tube using your fingers.



3. Roll clay into a 3"long x 3mm wide snake using a Plexiglas roller.



4. Paint the textured area with oil slip.



5. Wrap the snake around the ring core overlapping the ends.



6. Cut the excess off using a craft knife.



7. Blend the two ends together using the pointed clay shaper.



8. Using your fingers form the clay against the ringcore's edges and make a higher area of clay for the top of the ring.



- 9. Dry completely by placing it into a dehydrator for 10 minutes.
- 10. Evenly shape ring using a fine grit nail file.



11. Smooth clay more using the course sanding sponge and then sand with the next finer sanding sponge.



12. Draw design onto the clay using a pencil. I placed the cross on the X at the top of the ring.



13. Using a small triangular file carve/cut the top X into the clay and then work around the whole ring.



14. Using a 2mm drill bit and a twisting action drill a dot into the dry clay between the X carvings.





- 15. Clean excess clay off of bronze areas with a moist towel.
- 16. Place in kiln on kiln shelf and fire at 1110°F for 45 minutes.
- 17. If it develops a crack in the silver clay area during firing, fix the crack.
 - a. Paint area with oil slip.
 - b. Using the clay shaper pack lump clay into crack.
 - c. Dry completely.
 - d. Sand area with sponge sander.
 - e. Re-fire at 1290°F for 1 hour.









18. Polish ring with steel brush on a rotary tool.



19. Using a fine tipped craft brush, apply color using Ranger Patina color Verdigris to the ring's indentions.

Note: wipe excess color off metal with each paint stroke. The color dries very quickly and becomes hard to remove.



Your finished ring!



